



Inspection Protocol

No.1937, Baoqian Road,
 Jiading, Shanghai 201811, China
 86-21-69981530 ext 8003
leoliu@innovativeservices.com.cn

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Inspection Protocol				
Item No.:	34-131	Revision #	001	Revision Date: 2018/1/5 DRAFT
Description:	Cobweb Brush Interchange ElectricDuster BLACK	Approved By:	Under Development Not Approved	
Quality Plan:				
Acceptance Quality Limit Requirements				
1.Critical Defect (AQL = 1.0) - a defect that judgment or experience indicates is likely to result in a hazardous or unsafe condition for consumers using or depending on the product; a defect which results in a non-functional unit, or a defect which results in a non-salable unit.				
2.Major Defects (AQL = 2.5) - a defect, other than critical, that is likely to result in failure or to reduce materially the usability of the unit or product for its intended purpose. It could shorten shelf-life or cause poor performance. It could affect the salability of the material.				
3.Minor Defect (AQL = 4.0) - a defect that is not likely to reduce materially the usability of the product or is a departure from established standards having little bearing of effective use, operation, or appearance of the product.				
Defect Classification	CRITICAL	MAJOR	MINOR	ASTM
Acceptance Quality Limit	AQL = 1.0	AQL = 2.5	AQL = 4.0	Ref. #
Function				
Component missing / fractured	x			
Thread cannot be fitted with American thread pole	x			
Bristle is deformed and cannot be bounced back.		x		
Bristle were not twisted strong enough, easy to fall off (less than 5kg force)	x			
Material & Appearance				
No burr, shot on the Plastic parts	x			
No shrink, deformation, flow mark, bubbles on the Plastic parts		x		
Incorrect in dimension, color, shape	x			
Incorrect material	x			
Wire surface treatment does not match (galvanized)	x			
The flag treatment of bristle does not match	x			
Crack / Broken on plastic part	x			
Oil attached / dirt / stain/ black spot / cloud			x	
Packing				
Incorrect shipping mark		x		
Incorrect label placement		x		
Incorrect packing quantity	x			
Non-compliance in accessories	x			
Non-compliance in package	x			
Carton breaks or out of shape.		x		
Moisture / water damage to carton		x		
Printing acceptable, clearly legible, no smears, no missing print			x	
Testing Test Methods will be assigned jointly with Innovative Service and Supplier				
Testing Item	Test Method	Required Y/N		
1.Assembly test				
2.Cleaning test				
3..Drop test	76cm height, 1 points, 4 faces, 6 sides			